

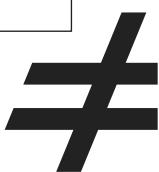
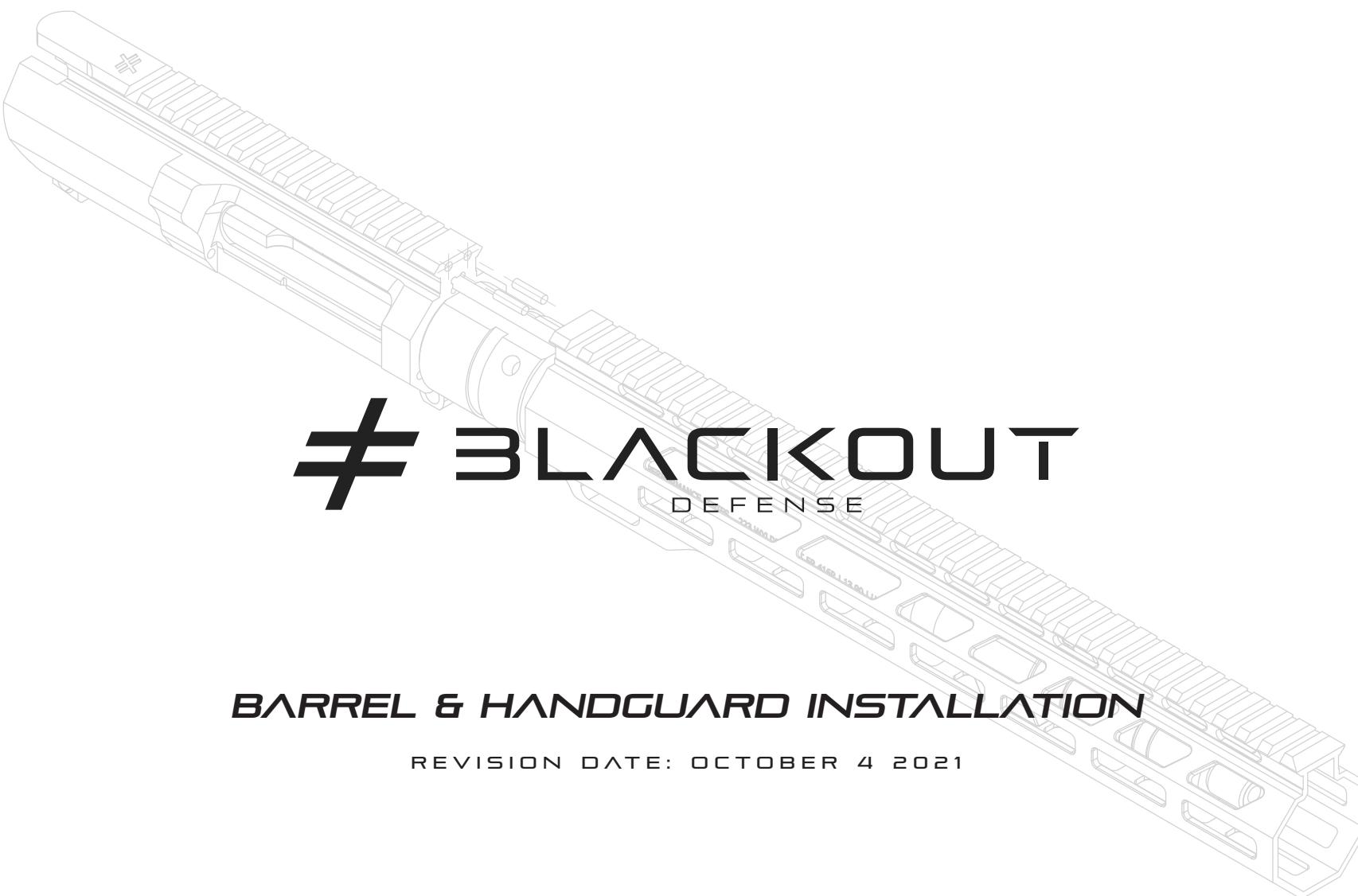


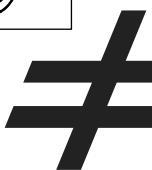
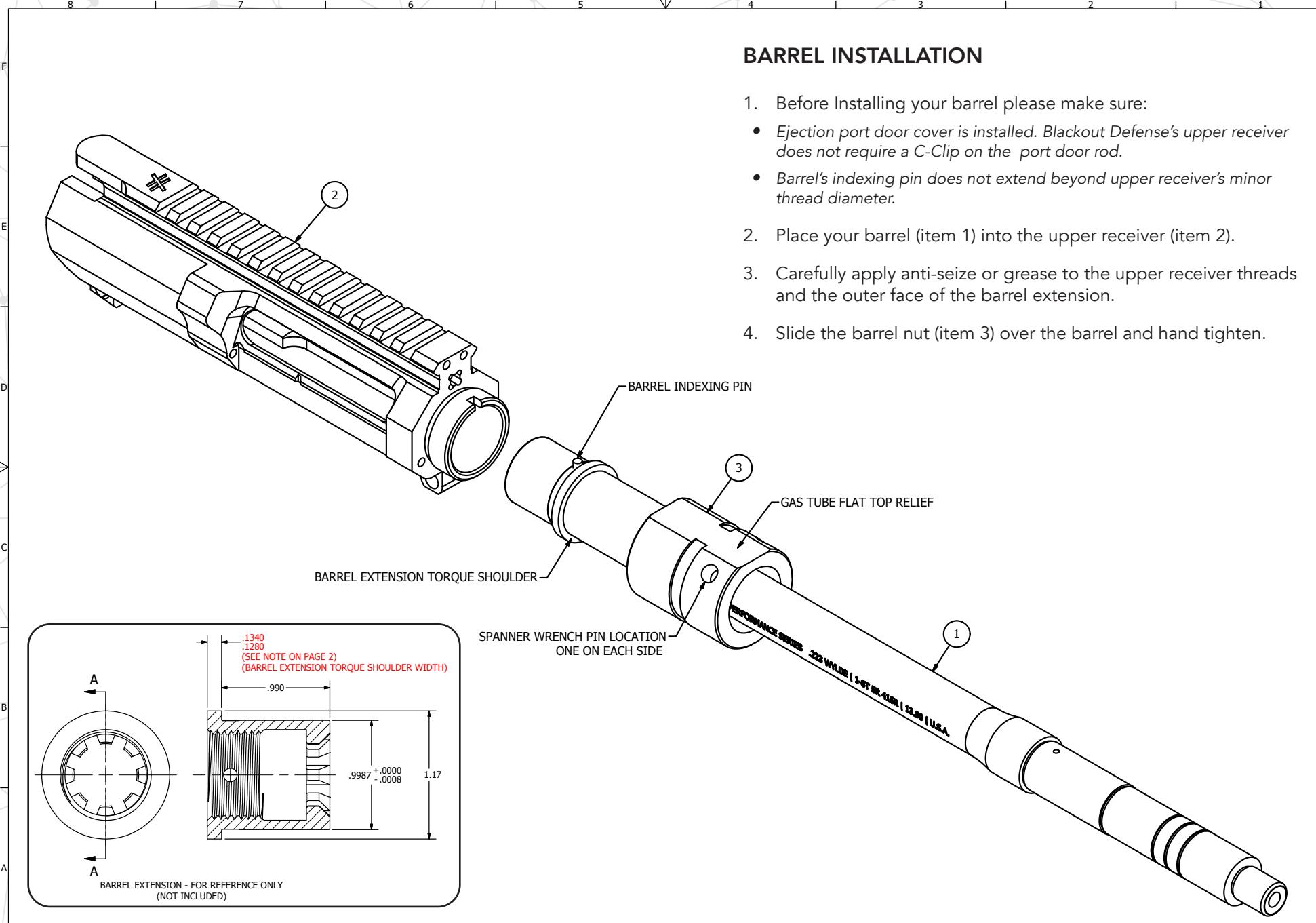
BARREL & HANDGUARD INSTALLATION

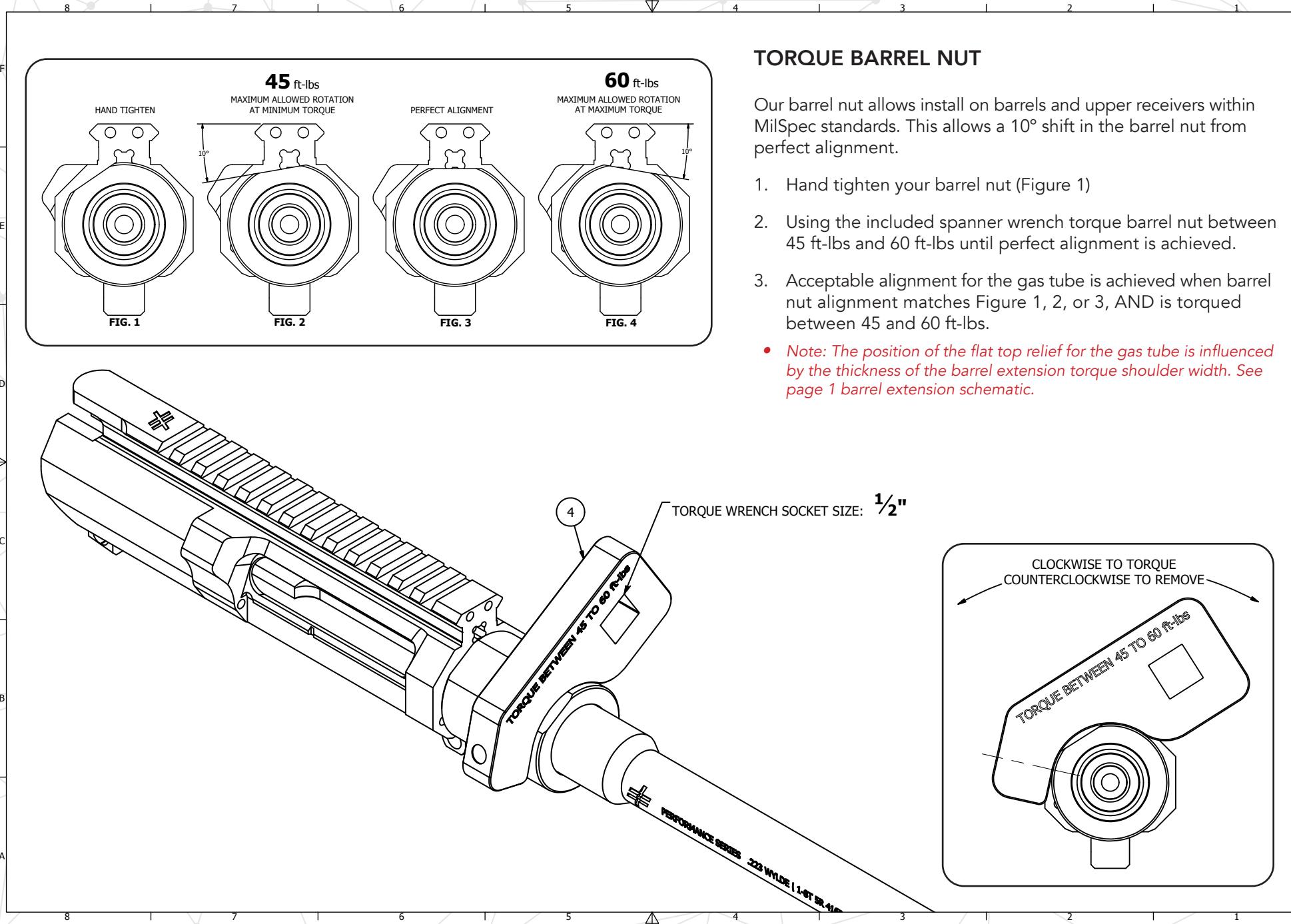
REVISION DATE: OCTOBER 4 2021

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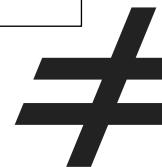


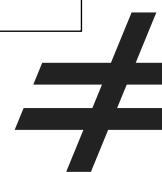
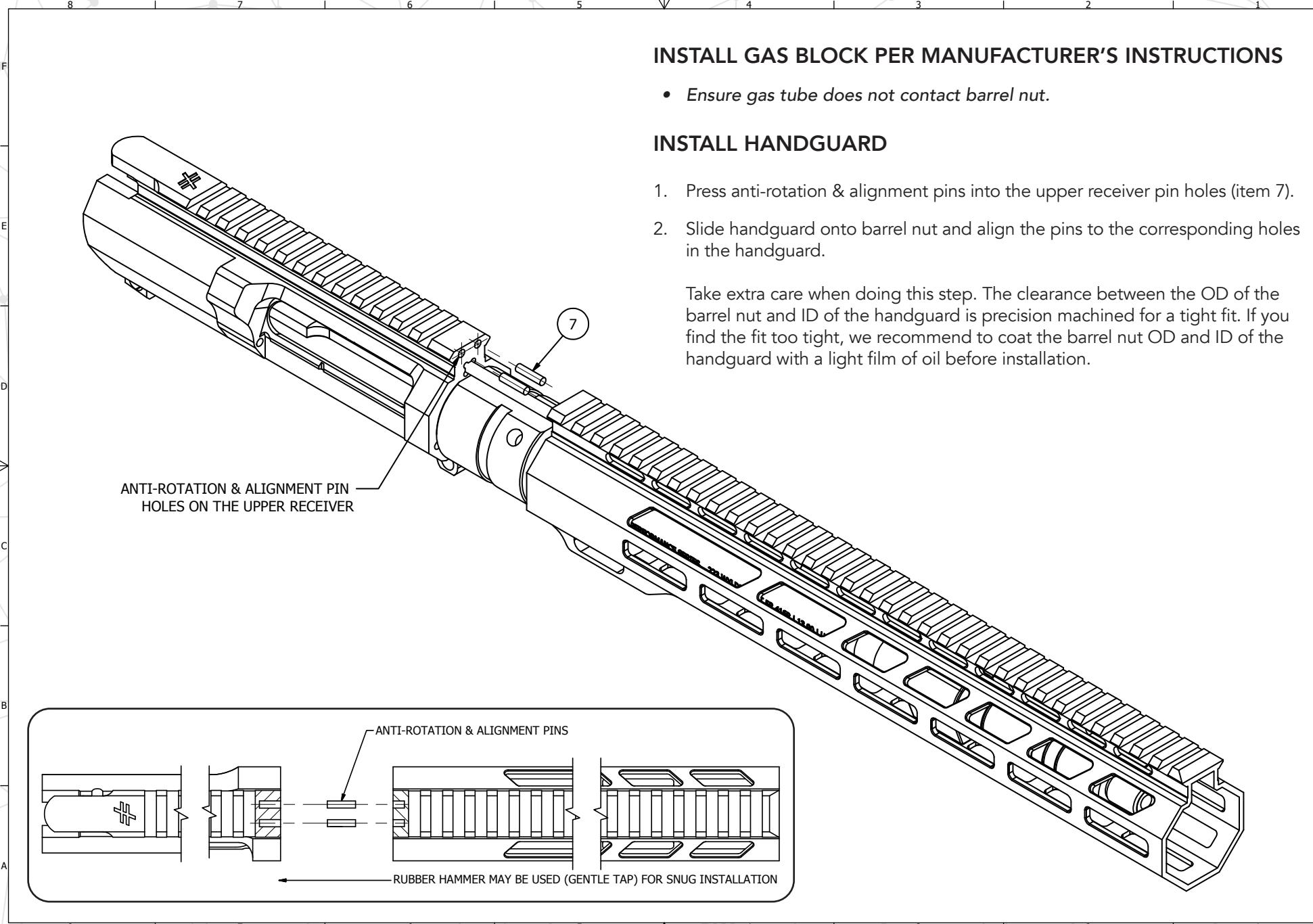
TORQUE BARREL NUT

Our barrel nut allows install on barrels and upper receivers within MilSpec standards. This allows a 10° shift in the barrel nut from perfect alignment.

1. Hand tighten your barrel nut (Figure 1)
2. Using the included spanner wrench torque barrel nut between 45 ft-lbs and 60 ft-lbs until perfect alignment is achieved.
3. Acceptable alignment for the gas tube is achieved when barrel nut alignment matches Figure 1, 2, or 3, AND is torqued between 45 and 60 ft-lbs.

• *Note: The position of the flat top relief for the gas tube is influenced by the thickness of the barrel extension torque shoulder width. See page 1 barrel extension schematic.*





INSTALL HANDGUARD MOUNTING HARDWARE

1. Place barrel nut hardware (item 8 & 9) inside through cavity of handguard
2. Insert barrel nut screws (item 10) into barrel nut hardware (item 9).
3. We recommend adding blue Loctite® to both screws.
4. Use a 9/64 drive (not included) and torque both screws in a "left/right - left/right" pattern to 50 in-lbs.

